

## EQUIPMENT LIST

### PLASMA CUTTING/BEVELING/SCRIBING

2 – 400 Amp Hypertherm HPR400XD High Definition Plasma Contour Bevel Machines – 10' wide X 54' long down draft table  
2 – 400 Amp Hypertherm HPR400XD High Definition Plasma – 12' wide X 168' long down draft table  
4 – 260 Amp Hypertherm HPR260XD High Definition Plasma – 11' wide X 168' long down draft table

### LASER CUTTING

Messer 8000 W Metalmaster Excel Fiber Laser on 8' X 30' shuttle table  
NTC TLX-14 7000 W Large Format Plate Laser on 14' wide X 50' long downdraft table  
3 – Prima/FinnPower 5000 W Fast-axial flow laser machine centres

### OXY-FUEL CUTTING

2 – 10 torch machines – 12' wide X 60' long cutting bed

### SAW CUTTING

Hydmech V-20 APC 60 degree mitre automatic bandsaw  
Hydmech H-22A-120 dual post automatic bandsaw  
Hydmech H-16 dual post automatic bandsaw  
Hydmech H-14 dual post automatic bandsaw

### FORMING

1500 Ton Baykal APTS 45700 Hydraulic Tandem Press Brake (30' bending length)  
330 Ton Baykal APTS 37300 Hydraulic Press Brake  
350 Ton Cincinnati Press Brake  
250 Ton Trumpf Press Brake  
75 Ton Kingsland 75XS Ironworker

### BEVELING

2 – Steelmax DBM50 Double Bevel Machines, 6 – Pullmax X-97 Mechanical bevelers  
8 – Gullco Bug Flame bevelers, 6 – Heck 9000 Mill Hand bevelers, 1 – Koike IK-70 Circle beveler

### MACHINING

1 – Mazak Nexus 530C VMC. 20" x 42" working surface, 18 x 37 x 7" max part size, 25HP, 12,000 RPM, spindle w/chip blaster.  
2 – Mazak High-speed VC 510 VMC. 20" x 42" working surface, 18 x 37 x 7" max part size, 25HP, 12,000 RPM, spindle w/chip blaster.  
1 – Fortworth Vertical/Horizontal Heavy Duty Knee Mill, 14" X 32" travel, 14 x 32 x 6" max part, rigid tapping, 5 & 10hp spindles.  
2 – Lilian Vertical Mills knee mills, 14" X 30" travel, 11 x 30 x 5" max part size, Acu-Rite digital XY readout, 5hp spindle  
1 – Koaming KMR1600 Radial Arm Drill, 70" width max, 2 1/4" max hole size, rigid tapping

### PLATE ROLL

Davi MCB I-30 1-5/8" x 10' Four roll double initial pinch  
Haco 5/8" x 8' Four roll single pinch

### FLATTENING

ARKU FlatMaster 140-200 Flattening Machine  
350 Ton RK Machinery H-Frame Flattening Press  
225 Ton Haco Press Brake

### STRUCTURAL ROLL

Rondo R6S - 6" x 6" x 5/8" Angle

### PARTS FINISHING

Wheelabrator Shotblaster Model MAXMESH 33-4-15 (Max width 32"), Goff 6 cu ft Tumble Blast Cabinet  
HD Ernst Automatic Deburring Machines, 2 – Jonsen SC 1030 2D+JS Finishing Machines, 2 – Large Capacity Vibratory Tumblers

### QUALITY ASSURANCE

Creafom Handyprobe Portable CMM and Roamer Arm CMM and full QA reporting capabilities

### FACILITY & HANDLING CAPACITIES All material stored indoors

Over 200,000 sq ft operating 24/5  
20 – 10 Ton and 25 – 5 Ton overhead cranes

### TRUCKS

4 – Tractors with trailers - 2 @ 50,000 lbs and 2 @ 80,000 lbs, 2 – Stake truck 24' bed @ 30,000 lbs

Visit us online at [www.brannonsteel.com](http://www.brannonsteel.com)

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